

## LEAD COMPOUNDS

### MF 3900

TBF 03-024-99 / Rev:2

MF 3900 is a basic lead complex with balanced lubrication and high thermostability designed for the extrusion pipes.

This non-dusting one-pack allows high production rates with good residual stability and can be used with a wide range of processing conditions.

In order to obtain a homogeneous dispersion of MF 3900 it is necessary to prepare the dry blend in a high-speed mixer at elevated temperature, above 120 ° C .

Avoid damp places. The workers should wear masks as it is a lead based compound. Precautions must be taken when contact is necessary.

A material safety data sheet for the safe handling of this product is available on request.

#### Definition

Lead based complex stabilizer

#### Chemical - Physical Properties

Form	Droplets
Colour	Orange
Lead Content %	30,7 ± 1,0
Ash %	42,3 ± 1,0
Bulk Density (g/l)	800 ± 10 %
Moisture % (105 °C)	1,0 max.

#### Application

Pressure Pipes  
Sewer Pipes

#### Recommended Charges

Depends on the formulation, processing conditions and the type of products; usually 2,0 phr.

#### Standard Packaging

30 kg. net. multilayer paper bags or 1 MT big- bag.

The information in this catalogue is based on our own knowledge and personal experience. It should therefore only be regarded as a guide and not be taken as any form of guarantee whatsoever. In the event of specific queries, kindly contact our technical service.